

Europäisches Patentamt
European Patent Office
Office européen des brevets



(11) EP 0 914 906 A2

(12) EUROPEAN PATENT APPLICATION

(43) Date of publication:
12.05.1999 Bulletin 1999/19

(51) Int Cl.⁶: B24B 37/04, B24B 41/04
// H01L21/304

(21) Application number: 98309053.1

(22) Date of filing: 05.11.1998

(84) Designated Contracting States:
AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU
MC NL PT SE
Designated Extension States:
AL LT LV MK RO SI

• Huynh, Tim H.
San Jose, CA 95132 (US)
• Kao, Shu-Hsin
Redwood City, CA 94065 (US)

(30) Priority: 05.11.1997 US 964773

(71) Applicant: Aplex, Inc.
Sunnyvale, CA 94086 (US)

(74) Representative: Gill, David Alan
W.P. Thompson & Co.,
Celcon House,
289-293 High Holborn
London WC1V 7HU (GB)

(72) Inventors:
• Weldon, David E.
Santa Clara, CA 95051 (US)

(54) Polishing tool support and related method

(57) A polishing system such as a chemical mechanical belt polisher includes a hydrostatic fluid bearing that supports polishing pads and incorporates one or more of the following novel aspects. One aspect uses compliant surfaces (230) surrounding fluid inlets (210) in an array of inlets to extend areas of elevated support pressure around the inlets. Another aspect modulates or reverses fluid flow in the bearing to reduce deviations in the time averaged support pressure and to induce vibrations in the polishing pads to improve polishing performance. Another aspect provides a hydrostatic bearing (600) with a cavity (610) having a lateral extent greater than that of an object being polished. The depth and bottom contour of cavity (610) are arranged to provide nearly uniform support pressure across an area that is surrounded by a retaining ring support (630). Changing fluid pressure to the retaining ring support (630) adjusts the fluid film thickness of the bearing. Yet another aspect of the invention provides a hydrostatic bearing (700) with spiral or partial cardioid drain grooves (730). This bearing has a non-uniform support pressure profile but provides a uniform average pressure to a wafer that is rotated relative to the centre of the bearing. Another aspect of the invention provides a hydrostatic bearing with constant fluid pressure at inlets but a support pressure profile that is adjustable by changing the relative heights of fluid inlets (812) to alter local fluid film thicknesses in the hydrostatic bearing.

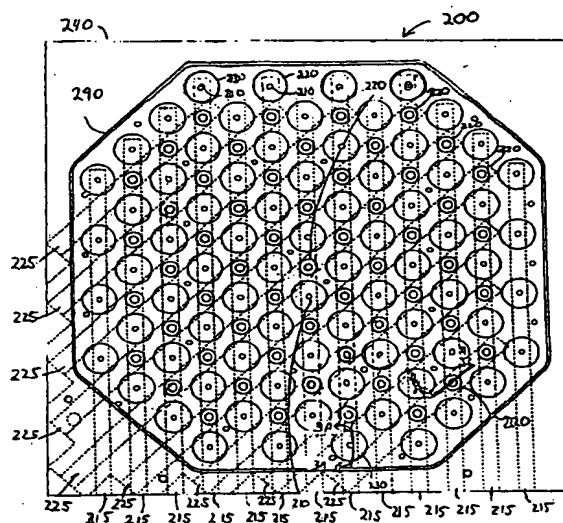


FIG. 2

Description

[0001] This present invention relates to polishing systems and particularly to chemical mechanical polishing systems and methods using hydrostatic fluid bearings to support a polishing pad.

[0002] Chemical mechanical polishing (CMP) in semiconductor processing removes the highest points from the surface of a wafer to polish the surface. CMP operations are performed on unprocessed and partially processed wafers. A typical unprocessed wafer is crystalline silicon or another semiconductor material that is formed into a nearly circular wafer about one to twelve inches in diameter. A typical processed or partially processed wafer when ready for polishing has a top layer of a dielectric material such as glass, silicon dioxide, or silicon nitride or a conductive layer such as copper or tungsten overlying one or more patterned layers that create projecting topological features on the order of about 1 μm in height on the wafers surface. Polishing smoothes the local features of the surface of the wafer so that ideally the surface is flat or planarized over an area the size of a die formed on the wafer. Currently, polishing is sought that locally planarizes the wafer to a tolerance of about 0.3 μm over the area of a die about 10 mm by 10 mm in size.

[0003] A conventional belt polisher includes a belt carrying polishing pads, a wafer carrier head on which a wafer is mounted, and a support assembly that supports the portion of the belt under the wafer. For CMP, the polishing pads are sprayed with a slurry, and a drive system rotates the belt. The carrier head brings the wafer into contact with the polishing pads so that the polishing pads slide against the surface of the wafer. Chemical action of the slurry and the mechanical action of the polishing pads and particles in the slurry against the surface of the wafer remove material from the surface. US patents Ser. No. 5,593,344 and 5,558,568 describe CMP systems using hydrostatic fluid bearings to support a belt. Such hydrostatic fluid bearings have fluid inlets and outlets for fluid flows forming films that support the belt and polishing pads.

[0004] To polish a surface to the tolerance required in semiconductor processing, CMP systems generally attempt to apply a polishing pad to a wafer with a pressure that is uniform across the wafer. A difficulty can arise with hydrostatic fluid bearings because the supporting pressure of the fluid in such bearings tends to be higher near the inlets and lower near the outlets. Also, the pressure profile near an inlet falls off in a manner that may not mesh well with edges of the pressure profile an adjacent inlet so that pressure is not uniform even if the elevate pressure areas surrounding two inlets overlap. Accordingly, such fluid bearings can apply a non-uniform pressure when supporting a belt, and the non-uniform pressure may introduce uneven removal of material during polishing. Methods and structures that provide uniform polishing are sought.

SUMMARY

[0005] Hydrostatic bearings include or employ one or more of the aspects of the invention to support polishing pads for uniform polishing. In accordance with one aspect of the invention a hydrostatic bearing support in a polishing system provides a fluid flow across fluid pads having compliant surfaces. The support pressure of a fluid film flow from a fluid inlet and across a compliant pad drops more slowly with distance from the fluid inlet than does the support pressure over a rigid pad. Thus, an array of inlets where some or all of the inlets are surrounded by compliant pad can provide a more uniform pressure profile.

[0006] In accordance with another aspect of the invention, a fluid flow is varied in a hydrostatic bearing that supports a polishing pad in contact with a wafer or other object being polished. In one case, the fluid flow is periodically reversed by alternately connecting a fluid source to inlets so that fluid flows from the inlets to outlets and then switching the fluid source to the outlets so that fluid flows from the outlets to inlets. Reversing the fluid flow changes the bearing from a configuration in which support pressure is higher over the inlets to a configuration in which support pressure is higher over the outlets. On a time average basis, the support pressure is thus more uniform than if the fluid flow was not reversed. The changes in direction of fluid flow also can introduce vibrations in the polishing pad thereby aiding polishing. Another case of varying the fluid flow introduces pressure variation in the fluid to transmit vibrational energy to the polishing pads. The pressure variation can be introduced, for example, via an electrically controlled valve connected to a fluid source, an acoustic coupling that transfers acoustic to the fluid, or a mechanical agitator in the fluid.

[0007] In accordance with another aspect of the invention, a hydrostatic bearing includes a large fluid cavity having a lateral size greater than the lateral size of a wafer (or other object) to be polished. The large fluid cavity can provide a large area of uniform support. In one embodiment of the invention, the large fluid cavity is surrounded by a support ring including fluid inlets connected to an independent fluid source. The support ring is outside the area of support for polishing pads in contact with a wafer, but fluid flow from the inlets in the support ring is connected to fluid source having a pressure independent of the pressure in the large fluid cavity. Thus, changing fluid pressure in the support ring can change the fluid film thickness (and support pressure) in the large cavity.

[0008] In accordance with yet another aspect of the invention, a hydrostatic bearing has a non-uniform support pressure profile but a wafer (or other object being polished) is moved so that average support pressure is constant across the wafer when averaged over the range of motion. One such hydrostatic bearing includes drain grooves that spiral from an outer region to a central

region of the hydrostatic bearing. The spiral drain grooves may follow, for example, a path that is a part of a cardioid. Inlets arranged on concentric circles surrounding the central region have fluid pad areas with boundaries partially defined by the spiral drain grooves. These fluid pads extend along the spiral grooves so that the fluid pads associated with one ring of inlets extend to radii that overlap the radii of the fluid pads for adjacent rings of inlets. The fluid pads are further disposed so that the same percentage of each circumferential path about the center of the bearing is on or over fluid pads. Thus, each point on a wafer that is rotated about the center of the bearing experiences the same average pressure. This hydrostatic bearing can also be used with a support ring of independently controlled fluid inlets outside the outer region of the bearing.

[0009] In accordance with another aspect of the invention, a hydrostatic fluid bearing has constant fluid pressure at each fluid inlet and adjusts support pressure by changing the height of one or more inlets and fluid pads with respect to the object being supported. In various embodiments employing this aspect of the invention, a hydrostatic fluid bearing includes a set of inlet blocks where each inlet block includes one or more fluid inlet (and associated fluid pad). The inlet blocks are mounted on a mechanical system that permits adjustments of the relative heights of the inlet blocks. Such mechanical systems can be operated, for example, by air or hydraulic cylinders, piezoelectric transducers, or electrically power actuators or solenoids.

[0010] The various aspects of the invention can be employed alone or in combinations and will be better understood in view of the following description and accompanying drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

[0011] Fig. 1 shows a belt polisher in accordance with an embodiment of the invention.

[0012] Fig. 2 shows a plan view of a hydrostatic bearing for a belt support in the belt polisher of Fig. 1.

[0013] Figs. 3A, 3B, and 3C respectively show cross-sectional views of inlets with fluid pads having compliant surfaces for use in the fluid bearing of Fig. 2.

[0014] Fig. 4 shows across-sectional view of an outlet for the fluid bearing of Fig. 2.

[0015] Fig. 5 shows plots of support pressure verses distance from the center of an inlet when the surrounding pad has a compliant surface or a rigid surface.

[0016] Fig. 6 shows a perspective view of a hydrostatic bearing having a large fluid cavity that covers a supported polishing area.

[0017] Fig. 7 shows a perspective view of a hydrostatic bearing having spiral or cardioid fluid drain grooves.

[0018] Fig. 8 shows a perspective view of a hydrostatic bearing having inlets with adjustable relative heights for adjusting local fluid film thicknesses and support pressures.

[0019] Use of the same reference symbols in different figures indicates similar or identical items.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

[0020] In accordance with the invention, hydrostatic bearings for supporting polishing pads provide pressure profiles that contribute to uniform polishing. Embodiments of the invention employ a number of inventive aspects that can be used alone or in combinations. In accordance with one aspect of the invention, a hydrostatic bearing has uses pads with compliant rather than rigid surfaces. The compliant surface surrounding a fluid inlet changes the pressure profile surrounding the inlet and particularly changes the rate of pressure drop with distance from the inlet. With the changed pressure profiles, broader uniform pressure regions are achieved and overlapping of pressure fields from multiple inlets can provide a more uniform pressure field that would rigid inlets.

[0021] In accordance with another aspect of the invention, the fluid flow in a hydrostatic bearing is modulated or periodically reversed to reduce the effects of pressure difference between areas near fluid inlets and areas near fluid outlets. The fluid flow rate and direction can be altered in continuously or switched back and forth from a normal direction to a reversed direction. During normal operation pressure is higher near the inlets and lower near the outlets in a fluid bearing. Reversing the fluid flow causes pressure to be higher near the outlets and lower near the inlets. The periodic changes in pressure can provide a more uniform time-averaged material removal rate across the surface of a wafer being polished. Reversing or modulating the fluid flow can also introduce vibrations in polishing pads that the bearing supports. The vibrations improve the rate and uniformity of polishing.

[0022] Yet another aspect of the invention provides fluid bearing configurations that provide uniform polishing. One such hydrostatic bearing includes a fluid inlet to a cavity that is large, e.g., larger than the wafer or other object to be polished. The pressure field across the cavity is nearly constant. Other hydrostatic bearings permit non-uniformity in the support pressure profiles but limit the non-uniformities according to the motion of wafers during polishing. For example, non-uniformities in support pressure are permitted if rotation of the wafer during polishing effectively averages the different polishing rates caused by the pressure differences. Example configurations and shapes of inlets, outlet, and channels for desired non-uniformity in a hydrostatic bearing are described below. In one embodiment, drain grooves defining boundaries of fluid pads follow a spiral or a partial cardioid path. The non-uniform pressure provides uniform polishing when a wafer is rotated about a central axis of the drain grooves.

[0023] A further aspect of the invention provides a hy-

drostatic bearing support that attaches constant pressure sources to fluid inlets but adjusts the support pressure profile by changing film thickness in the hydrostatic bearing. In particular, fluid inlets in the hydrostatic bearing have adjustable heights to vary fluid film thickness above individual inlets and fluid pads. The change in film thickness changes the support pressure at the polishing pad and allows adjustments of the fluid bearing to improve uniformity of polishing.

[0024] Exemplary embodiments of polishing systems in which aspect of this invention can be employed are described in US Patent Applications 08/964,930, 08/965,037 and 08/964,817 and a corresponding European Application claiming priority therefrom and filed the same day as the present application.

[0025] Fig. 1 illustrates a chemical mechanical polishing (CMP) system 100 which can employ the various aspects of the invention. CMP system 100 includes a wafer carrier head 110, a support assembly 140, and a belt 130 which is between head 110 and belt 130. Mounted on belt 130 are polishing pads that are made of an abrasive material such as IC1400™ available from Rode, Inc. That is divided into areas (or lands) about ½" x ½" in size. The width of belt 130 depends on the size of the wafer to be polished; but for an 8-inch wafer, belt 130 is approximately 12 inches in width and about 100 inches around. During polishing belt 130 and the polishing pads are conditioned with a slurry such as SEMI-SPHERSE 12™ available from Cabot Corporation.

[0026] A processed or unprocessed wafer to be polished is mounted on head 110 with the surface to be polished facing the polishing pads on belt 130. Head 110 holds a wafer in contact with the polishing pads during polishing. Ideally, head 110 holds the wafer parallel to the surface of the polishing pads and applies a uniform pressure across the area of the wafer. Exemplary embodiments of wafer carrier heads are described in US Patent Application 08/965,033 and a corresponding European Application claiming priority therefrom and filed the same day as the present application. Support 140 and head 110 press polishing pads against the wafer mounted on head 110 with an average pressure between 0 and about 15 psi and a typical polishing pressure of 6 to 7 psi. A drive system 150 moves belt 130 so that the polishing pads slide against the surface of the wafer while head 110 rotates relative to belt 130 and moves back and forth across a portion of the width of belt 130. Support 140 moves back and forth with head 110 so that the centres of support 140 and head 110 remain relatively fixed. Alternatively, support 140 could be fixed relative to system 100 and have a lateral extent that supports belt 130 under the range of motion of head 110. The mechanical action of the polishing pads and particles in the slurry against the surface of the wafer and a chemical action of liquid in the slurry remove material from the wafer's surface during polishing.

[0027] The polished wafer becomes uneven if the polishing consistently removes more material from one por-

tion of the wafer than from another portion of the wafer. Different rates of removal can result if the pressure of the polishing pads on the wafer is higher or lower in a particular area. For example, if head 110 applies a greater pressure to a specific area of the wafer being polished or if support 140 applies a greater pressure to a specific area a higher rate of material removal can result in those areas. The rotational and back and forth motion of head 110 relative to belt 130 averages the variations in material removal rates. However, the differences in material removal can still result in annular variation in the surface topology of the wafer after polishing. Embodiments of the invention provide supports that reduce unevenness in the support pressure and/or reduce the effect that an uneven support pressure has on polishing.

[0028] Fig. 2 shows plan view of a hydrostatic bearing 200 that uses compliant pads 230 to form a hydrostatic bearing including an array of inlets 210 with compliant pads 230 in accordance with an embodiment of the invention. Hydrostatic bearing 200 includes a plate 240 on which compliant pads 230 are mounted. Plate 240 is made of a rigid material such as aluminum or any other material of sufficient strength and chemical resistance to withstand the operating environment of a CMP system. Plate 240 is machined or otherwise formed to include inlets 210, outlets 220, and fluid conduits 215 and 225. During normal operation of bearing 200, fluid conduits 215 and 225 respectively connect inlets 210 to one or more fluid sources and outlets 225 to a fluid sink so that fluid from inlets 210 flows across compliant pads 230 and provides the fluid film above compliant pads 230. The fluid film is preferably a liquid such as water and provides a support pressure to support a belt and/or polishing pads. A ridge 290 defines the boundaries of the bearing area and is of sufficient width that a fluid film created by leakage over ridge 290 prevents direct contact between plate 240 and the belt.

[0029] Figs. 3A, 3B, and 3C show cross-sectional views of compliant hydrostatic bearings 301, 302, and 303 that can be formed at each inlet 210 of Fig. 2. In Fig. 3A, compliant bearing 301 has compliant pad 230 on a top surface of rigid plate 240. Compliant pad 230 is an elastomer material such as rubber or neoprene. For operation of bearing 200, a fluid such as water at a pressure selected according to the leakage from bearing 200 and the load carried that bearing 200 carries passes from inlet 210 through a hole 330 in the center of compliant pad 230. An inlet pressure between 0 and 15 psi is typical when supporting a polishing pad during polishing. Pad 230 is sized according to the density of inlets in bearing 200 and in an exemplary embodiment are about 0.75" in diameter for an array of inlets separate by about 1.125". In this exemplary embodiment, the hole in pad 230 and inlet 210 at its widest is between 0.020" and 0.0625" in diameter. Inlet 210 also includes orifice or restriction 320 that restrict bearing stiffness, fluid flow rates, and other attributes of bearing 200.

[0030] Compliant bearing 301 provides a broader ar-

ea of elevated support pressure than do hydrostatic bearings having rigid surfaces. Fig. 5 shows respective plots 510 and 520 of normalized pressure versus radius for a compliant bearing such as bearing 301 and a non-compliant hydrostatic bearing having rigid surfaces. When a weight is supported by either type of hydrostatic bearings, the support pressure is at its maximum pressure P over the fluid inlet, but outside the radius of the fluid inlet pressure drops. Plot 510 shows that pressure initially falls off much more slowly for a compliant than for a non-compliant bearing. For example, at a radius about four times the radius of the inlet, the support pressure from the compliant bearing is about four times the support pressure of the non-compliant bearing. The wider area of significantly elevated pressure in a compliant bearing is believed to be caused by deformation of compliant pad 210 changing the fluid film thickness. Where pressure is highest, pad 210 is compressed which increases film thickness. Where pressure is lower, pad 210 expands to decrease film thickness and maintain pressure at a higher level than would a rigid surface. A wider area of significantly elevated pressure for a compliant bearing reduces the size of low pressure areas between inlets 210 in an array such as in bearing 200 of Fig. 2. Thus, the support pressure profile of bearing 200 is more nearly constant. Additionally, individual inlets 210 can be placed close enough together in an array that elevated pressure areas overlap if drains 220 are less than 100% efficient are reducing pressure between inlets.

[0031] Compliant bearing 302 of Fig. 3B has compliant pad 230 counter sunk into plate 240 so that in a relaxed state, a top surface of compliant pad 210 is flush with the top surface of plate 240. Compliant bearing 303 of Fig. 3C has compliant pad 230 further counter sunk into plate 240 so that in a relaxed state, a top surface of compliant pad 210 is below the top surface of plate. Bearings 302 and 303 have pressure profiles that include features from both compliant and non-compliant hydrostatic bearings. The counter sinking of compliant pads 210 changes the stiffness of the fluid bearing. Accordingly, the amount of counter sinking can be selected according to the desired stiffness for the bearing. Alternatively, a mounting that permits movement of the pad 230 to change the depth of the fluid pocket over pad 230 to provide bearing 200 with adjustable stiffness.

[0032] Fig. 4 shows a cross-sectional view of an embodiment of one of outlets 220 of Fig. 2. Each outlet 220 is connected to one of conduits 225 which are formed in plate 240 above or below conduits 215. During normal operation, conduits 225 are connected to a fluid drain or sink.

[0033] In accordance with an aspect of the invention, fluid flow between inlets 210 and outlets 220 is modulated by varying the fluid flow, e.g., varying the pressure, flow rate, or the direction of fluid flow. For example, a fluid source and a fluid sink can be periodically switched between a normal configuration where the fluid source

is connected to conduits 215 and inlets 210 and the fluid sink is connected to conduits 225 and outlets 220 and a reversed configuration where the fluid sink is connected to conduits 215 and inlets 210 and the fluid source is connected to conduits 225 and outlets 220. In the normal configuration, fluid films around inlets 210 provide the highest pressure to support belt 130, and lower pressures are near fluid outlets 220. Accordingly, the polishing pad areas that are above inlets 210 tend to remove wafer material faster than polishing pad areas over outlets 220, which can result in uneven polishing. In the reverse configuration, highest support pressure regions form near outlets 220. Thus, in the reverse configuration, the polishing pad areas that are above outlets 220 tend to remove wafer material faster than polishing pad areas over inlets 210. Periodically, switching between normal and reverse configurations tends to average the removal rates for all polishing pad areas. Such switching can be for all inlets 210 and outlets 220 simultaneously or sequentially in some pattern.

[0034] The array of inlets 210 and outlets 220 in bearing 200 is asymmetric in that inlets 210 differ in sizes, number, and distribution from outlets 220. A more symmetric fluid bearing having outlets of the same or similar size, number, and distribution as inlets may improve the smoothing effects caused by periodically reversing the fluid flow. However, smoothing of the average pressure profile by periodically switching the direction of fluid flow can be applied to any hydrostatic bearing and is not limited to a symmetric bearing configuration or to the configuration of bearing 200.

[0035] Another effect from periodically reversing the direction of fluid flow is that the changing pressures in support 140 or bearing 200 introduces oscillations or vibrations in belt 130 and the polishing pads. Depending on vibration of polishing pads alone can provide superior polishing but at low polishing removal rates. The combined effects of belt rotation and vibrations are believed to improve polishing performance over belt rotation alone. Vibrations can be introduced in belt 130 by reversing fluid flow or by alternative methods such as modulation of fluid flow. For example, fluid flow rates or pressure can be changed smoothly, for example, sinusoidally between the normal configuration to the reversed configuration. Modulating the fluid flow without reversing the direction of fluid flow can also introduce vibrations and can be achieved in a number of ways. For example, an electric signal having the desired frequency can operate an electro-mechanical pressure controller (e.g., a solenoid valve) to modulate the pressure or flow rate at the desired vibrational frequency. Alternatively, an acoustic coupler or a mechanical agitator in the fluid can introduce acoustical energy or mechanical vibratory energy that is transmitted through the fluid to belt 130 and the polishing pads. Such modulation or vibrational energy transfers can be uniform for all inlets 210 or individually controlled for single inlets or groups of inlets. Yet another alternative for causing vibration in

the polishing pads is to vibrate support 140 to alter film thickness in the hydrostatic bearing. Embodiments of the invention described below in regard to Fig. 8 provide control of the film thickness for individual or groups of inlets for better control of vibrations introduced.

[0036] In accordance with another embodiment of the invention, Fig. 6 shows a hydrostatic fluid bearing 600 having a cavity 610 with a diameter larger than that of wafer to be polished. In particular, fluid in cavity 610 supports the entire area of belt 130 where the wafer can contact polishing pads. In the embodiment shown, bearing 600 is circular to match the shape of a wafer and moves during polishing to follow the motion of wafer. Alternatively, bearing 600 and cavity 610 can be elongated to support the polishing pads covering the entire range of motion of a wafer during polishing. Cavity 610 is surrounded by an elevated ridge or lip 615 that separates cavity 610 from a drain ring 620. A fluid inlet 650 at the center of cavity 610 fills cavity 610 with fluid that overflows ridge 615 and drains out of bearing 600 through drain ring 620.

[0037] A retaining ring support 630 formed from fluid bearings associated with inlets 640 surrounds drain ring 620 and supports belt 130 around but outside the area where the wafer contacts polishing pads during polishing. Bearing 600, thus, supports belt 130 entirely on fluid to provide nearly frictionless and non-wearing bearing. A head on which the wafer is mounted may include a retaining ring that contacts the pads overlying retaining ring support 630. The pressure to inlets 640 is controlled separately from the pressure to inlet 650 of cavity 610 and can be adjusted for the pressure provided by the retaining ring on the wafer head. The pressure to retaining ring support 630 can also be used to adjust the fluid film thickness and fluid depth in cavity 610. Fluid from retaining ring support 630 drains outward from bearing 600 to purge contaminants such as slurry or residue from a polishing process away from cavity 610.

[0038] Large cavity 610 has the advantage of providing a nearly uniform pressure for wafer support without regard for induced flow effects that motion of belt 130 causes. Induced flow effects can be changed by shaping cavity 610. In particular, the depth of cavity 610 can be adjusted, the shape of cavity 610 can be changed (e.g., the bottom of cavity 610 can be flat or contoured), and additional inlets (or even outlets) can be introduced to cavity 610 to provide a favorable pressure distribution. In the embodiment shown in Fig. 6, a bottom plate of cavity 610 is mounted with adjustment screws that permit adjustment of the depth of cavity 610, and sensors 670 in cavity 610. Sensors 670 can be distance sensors to measure the distance to belt 130 (or equivalently the film thickness) or pressure sensors to monitor the pressure distribution. Control unit 180 uses the sensor measurements for possible system adjustment such as changing cavity depth or the fluid pressure to inlet 650. Deeper pockets tend to handle induced flow effects more efficiently, where shallower pockets are more af-

ected by motion of the belt. A suitable depth is typically about $\frac{1}{2}$ ".

[0039] As an alternative to attempting to provide uniform pressure, a non-uniform pressure distribution is acceptable if motion of a wafer averages the effects of the non-uniform pressure. For example, the pressure is non-uniform in a hydrostatic bearing including uniform pressure pads if drain grooves in the support area provide a lower support pressure. However, if each point on a wafer is over a pressure pad for the same percentage of polishing time, the average applied pressure is constant for all points on the wafer, and the sum or average of polishing due to the non-uniform distribution of pressure results in uniform polishing.

[0040] Fig. 7 shows a plan view of a hydrostatic bearing 700 that has a non-uniform pressure distribution but provides uniform average pressure to a wafer when the wafer rotates relative to a center axis 750 of bearing 700. Bearing 700 includes pressure pads 710, radial drain grooves 720, and cardioid drain grooves 730. Drain grooves 720 and 730, which connect to a fluid sink, define the boundaries of pressure pads 710. In particular, each cardioid drain groove 730 follows the trace of a part (about half) of a cardioid so that some of the sides of pads 710 are also sections of cardioids. More generally grooves 730 are not required to follow a partial cardioid path but alternatively follow a path that spirals between an outer region and a central region of bearing 700. A star shaped pressure pad 740 is in a region at the center 750 of bearing 700 where grooves 720 and 730 (if extended) would intersect with insufficient space between the grooves for fluid pads. Each fluid pad 710 includes a fluid inlet 712, a cavity 714, and a landing 716. Fluid inlets 712 are located on concentric circles, and each fluid inlet 712 is in an associated cavity 714 that is bounded by an associated landing 716. Alternatively, multiple inlets could be provided in each cavity 712. During normal CMP operations, a fluid flow from inlets 712 across landings 714 to drain grooves 720 and 730 maintains a nearly constant pressure to a portion of belt 130 supported by the fluid film above pads 710. Pressure to the portion of the belt over drain grooves 720 and 730 is lower than the pressure over pads 710. Bearing 700 also includes inlets 762 and pressure pads 760 that form a retaining ring support outside the area under a wafer during polishing. Pads 760 provide additional support for belt 130 to maintain desired film thickness in bearing 700. Fluid pressure to pads 710, 740, and 760 can be separately controlled.

[0041] In accordance with an aspect of the invention, rotation of a wafer about center 750 causes each point on the wafer (not above center pad 740) to cross pressure pads 710, radial drain grooves 720, and cardioid drain grooves 730. Ideally, during a revolution, the percentage of time that any point on the wafer spends over pads 710 is the same as the percentage of time that every other point on the wafers spends over pads 710. To achieve this goal, the total angular extent of pads 710

should be the same for any circle centered about axis 750. Using cardioid or spiral grooves 730 helps achieve this goal. In particular, each pad 710 can be classified by the circle intersecting the inlet 712 for the pad, and pads 710 having inlets 712 on a circle of inlets extend radially (or along cardioid grooves 730) to overlap the radial extent of pads 710 with inlets 712 on a smaller circle and pads 710 with inlets 712 on a larger circle. Each circular path for a point on a wafer crosses pads 710 and cannot be entirely within a groove. Second, cardioid grooves 730 become closer to tangential with increasing distance from center axis 750, and a circumferential crossing distance of a cardioid groove 730 becomes longer with increasing radius. Thus, the effective groove width increases to match increases in pad size, keeping the angular extent of pads 710 roughly constant. Center pad 740 has a separate inlet pressure control that can be adjusted so that pad 740 provides about the same average pressure over a circle as do pads 710.

[0042] In accordance with another of the invention, a hydrostatic support bearing uses a constant fluid pressure from a fluid source and at fluid inlets but changes the local fluid film thickness to adjust the support pressure profile of the hydrostatic support. In one embodiment of the invention, a mechanical system changes the fluid film thickness by changing the relative heights of pads surrounding fluid inlets. While the inlet fluid pressure is constant, the support pressure can be increased in the area of a pad by moving the pad toward the belt to decrease the fluid film thickness above the pad. In a typical hydrostatic bearing with an average fluid film thickness of about 0.001 inches, height adjustments on the order of 0.0001 or 0.0002 inches give a range of support pressure suitable for adjustment of a polishing system.

[0043] Fig. 8 shows a perspective drawing of a portion of a hydrostatic bearing 800 employing a movable inlet block 810 that contains inlets 812, pads 814, and a fluid conduit 816 that connects inlets 812 to a constant pressure fluid source during operation of bearing 800. The full fluid bearing 800 contains six inlet blocks 810, and an associated deflection beam 820 supports each block 810. Fig. 8 shows only one inlet block - deflection beam pair to better illustrate structures underlying deflection beams 820. Spaces between inlet blocks 810 form fluid drains.

[0044] Each deflection beam 820 rests on contact point 830 and is mounted in a clevis mount 840. Contact points 830 apply upward forces to deflect associated deflection beams 820 and move associated inlet blocks 810. The amount of deflection of (or equivalently the amount of force applied to) each deflection beam 820 determines the height of pads 814 and the overlying fluid film thickness during operation of bearing 800. Independent control of contact points 830 provides independent control of the heights of blocks 810. Each contact point 830 is on an associated lever arm 860 having a pivot point 870. Independent actuators 850 connect to

lever arms 860 and apply torques to the associated lever arms 860 to control the forces on deflection beams 220. Many alternative systems for changing the height of an inlet block may be employed. For example, hydraulic or air cylinder or a piezoelectric actuator can be directly attached to move deflector beam 820 and/or inlet block 810.

[0045] During operation of fluid bearing 800, each conduit 816 is connected to a constant pressure fluid source so that the pressure of fluid exiting inlets 812 is nearly constant. The exiting fluid from inlets 814 forms fluid films in the areas of pads 814 and between blocks 810 and the belt or other surface supported by bearing 800. With constant inlet pressure and pad area, the support pressure depends on film thickness. A user of a polishing system can manipulate actuators 850 to change height of pads 814 and therefore change the film thickness in the neighborhood of specific pads and the support pressure in that neighborhood. Changing the support pressure can correct uneven polishing for example, by increasing or decreasing the support pressure in areas have too low or too high of a rate material removal.

[0046] In bearing 800, each inlet block 810 contains a linear array of inlets 812 and pads 814. Fluid bearing 200 of Fig. 2 contains such linear arrays, and a set of inlet blocks 810 can form the inlet pattern of bearing 200. Pads 814 can have either compliant (as in bearing 200) or rigid surfaces. Alternatively, any shape inlet block with any desired pattern of inlets and pads can be mounted on a mechanical system that raises or lowers the block. In particular, a bearing can include inlet blocks that are concentric rings where each inlet block has independently adjustable height and a ring of inlets formed in the block. The pads surrounding the such inlets can have any desired shape including, for example, the shapes of pads 710 in fluid bearing 700 of Fig. 7. A retaining ring support including pads 760 and inlets 762 can have adjustable height (or fluid film thickness) or an independent fluid pressure from the remainder of the pads. In yet another alternative embodiment, each pad in a hydrostatic fluid bearing has an independently controlled height to allow user variation of film thickness for each pad individually.

[0047] Although the invention has been described with reference to particular embodiments, the description is only an example of the invention's application and should not be taken as a limitation. For example, although the specific embodiments described are CMP belt polishing systems for polishing semiconductor wafers, other embodiments include other types of polishing systems that may be used for other purposes. For example, the hydrostatic bearings and supports described herein can be employed in a mechanical polishing system having polishing pads on a rotating disk or belt for polishing semiconductor wafers or optical or magnetic disks for use in CD ROM drives and hard drives. Various other uses, adaptations, and combinations of features of the embodiments disclosed are within the scope of

the invention as defined by the following claims. For example, the invention can include a support or bearing having the combined subject matter of any one or more of the claims of the present application.

Claims

1. A support for a polishing member comprising a fluid bearing (200) having
 - a plurality of fluid inlets (210) for connection to a fluid source;
 - a plurality of outlets (220) for connection to a fluid sink; and
 - a plurality of compliant pads (230), wherein the inlets (210), the outlets (220) and the compliant pads (230) are being disposed so that when the inlets (210) are connected to the fluid source and the outlets (220) are connected to the fluid sink, a fluid film flows across the compliant pads (230).
 2. A support as claimed in claim 1, further including a plate (240) in which the fluid inlets (210) and fluid outlets (220) are formed, and wherein the compliant pads (230) are mounted on the plate (240).
 3. A support as claimed in claim 2, wherein the compliant pads (230) are mounted above a top surface of the plate (240).
 4. A support as claimed in claim 2, wherein the compliant pads (230) are flush mounted on a top surface of the plate (240).
 5. A support as claimed in claim 2, wherein the compliant pads (230) are recessed in a top surface of the plate (240).
 6. A support as claimed in any one of claims 2-5, wherein the compliant pads (230) are mounted on a structure that permits adjustment of a level of the compliant pads relative to a top surface of the plate (240).
 7. A support for a polishing member comprising a hydrostatic fluid bearing (600) having:
 - a plate defining a depression (610) having a lateral size greater than that of an object to be polished, the depression being surrounded by a ridge (615) in the plate;
 - an inlet (650) leading to the depression (610) for connection to a fluid source; and
 - an outlet (620) for connection to a fluid sink and
- provided in an area surrounding the ridge (615).
8. A support as claimed in claim 7, wherein the outlet (620) and inlet (650) are formed in the plate.
 9. A support as claimed in 7 or 8, further comprising a support ring (630) surrounding the depression, wherein the outlet (620) is provided between the ridge (615) and the support ring (630).
 10. A support as claimed in claim 9, wherein the support ring (630) comprises a plurality of pads, each pad having an inlet for fluid flowing across the pad.
 11. A support as claimed in claim 7, 8, 9 or 10, wherein the cavity has a bottom surface which can be moved to change the depth of the cavity.
 12. A support as claimed in any one of claims 7-11, wherein the cavity is elongate along a direction of motion of the object during polishing.
 13. A support for a polishing member comprising a hydrostatic fluid bearing (700) having:
 - a plurality of pads (710) each including an inlet (712) for connection to a fluid source; and
 - a first drain groove (730) for connection to a fluid sink, wherein the first drain groove (730) separates adjacent pads and follows a path spiralling between an outer region of the bearing and a centre region of the bearing, the first drain groove (730) defining edges of adjacent pads (710).
 14. A support as claimed in claim 13, wherein the path of the first drain groove (730) has a partial cardioid shape.
 15. A support as claimed in claim 13 or 14, and further comprising one or more additional drain grooves (730), wherein each additional drain groove (730) follows a path spiralling between the outer edge and the centre region of the bearing and defines edges of adjacent pads (710) separated by the additional drain groove.
 16. A support as claimed in any one of claims 13, 14 or 15, wherein the bearing further comprises a plurality of radial drain grooves (720) extending in along substantially straight path from the centre region to the outer edge of the bearing.
 17. A support as claimed in any one of claim 13 to 16, and further comprising a support ring surrounding the outer edge of the bearing.
 18. A support as claimed in any one of claims 13 to 17,

wherein the pads (710) have a surface made of a compliant material.

19. A support as claimed in any one of claims 13 to 18, further comprising a mechanism for adjusting heights of one of the pads (710) relative to another of the pads (710).

20. A hydrostatic fluid bearing (800) comprising:

a plurality of inlet blocks (812), each including one or more pads (814) and at least one fluid inlet (812) per pad (814), each fluid inlet (812) being arranged for connection to a fluid source; and
a mechanism (820,830) for adjusting the height of each inlet block (810) relative to the other inlet blocks (810).

21. A bearing as claimed in claim 20, further comprising a fluid source connected to each inlet (812) of each inlet block (810), wherein the fluid source supplies to each said inlet (812) a fluid flow having the same pressure at each inlet (812).

22. A method of changing a pressure profile of a hydrostatic fluid bearing (200) comprising:

providing fluid flow through a plurality of inlets (210) to a plurality of pads (230) that form the hydrostatic fluid bearing (210); and
adjusting heights of one or more of the pads (230) relative to other pads to change thicknesses of fluid films above the one or more pads (230), whereby change in the thicknesses changes the pressure profile.

23. A method as claimed in claim 22, wherein the step of providing the fluid flows comprises providing fluid having the same pressure at each of the inlets (210).

24. A method of polishing a wafer, comprising:

supporting a polishing pad with a fluid bearing (200) that includes apertures forming inlets (210) and apertures forming outlets (220), wherein the inlets (210) conduct into the fluid bearing a fluid flow that supports the polishing pad and the outlets (220) sink the fluid flow; placing the wafer in contact with the polishing pad; and
altering the flow of fluid to change pressures on the polishing pad while the wafer is in contact with the polishing pad.

25. A method as claimed in claim 24, wherein the polishing pad is attached to a belt (130) and the method

further comprises rotating the belt so that the belt slides between the fluid bearing and the wafer and the polishing pads polish the surface of the wafer.

26. A method as claimed in claim 24 or 25, wherein altering the flow comprises switching fluid flow direction through the apertures (210,220) in the bearing.

27. A method as claimed in claim 24 or 25, wherein altering the flow comprises modulating pressure in the fluid flow to cause vibrations of the polishing pad.

28. A method as claimed in claim 27, wherein modulating the pressure in the fluid flow comprises vibrating an agitator in the fluid to induce transmission of vibratory energy through the fluid.

29. A method as claimed in claim 24 or 25, wherein altering the flow comprises acoustical pressure variations in the fluid flow which causes vibrations of the polishing pad.

30. A method as claimed in claim 24 or 25, wherein altering the flow comprises altering a pressure from a source of the fluid flow.

31. A method as claimed in claim 26, wherein altering the flow comprises repeatedly alternating the fluid flow direction through apertures.

32. A method as claimed in claim 24 or 25, further comprising moving the wafer relative to the fluid bearing and over an area of the belt supported by the fluid bearing.

33. A method as claimed in claim 32, wherein moving the wafer comprises rotating the wafer about an axis perpendicular to the area supported by the fluid bearing.

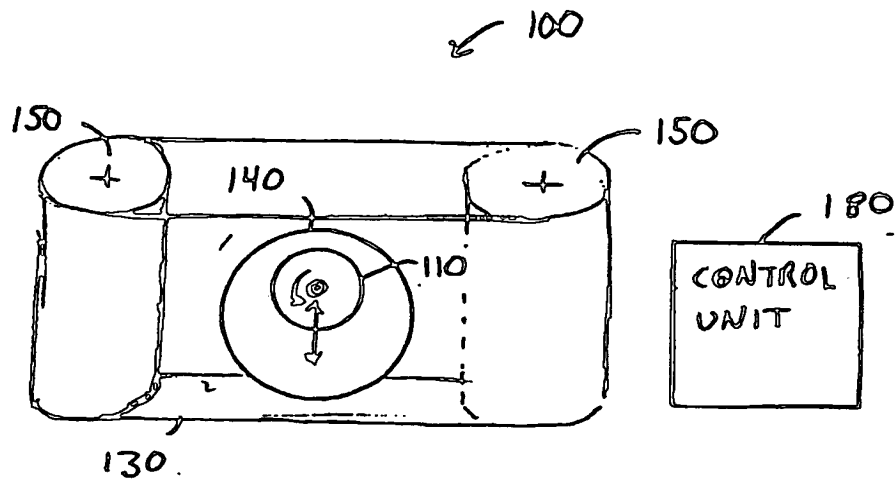


FIG. 1

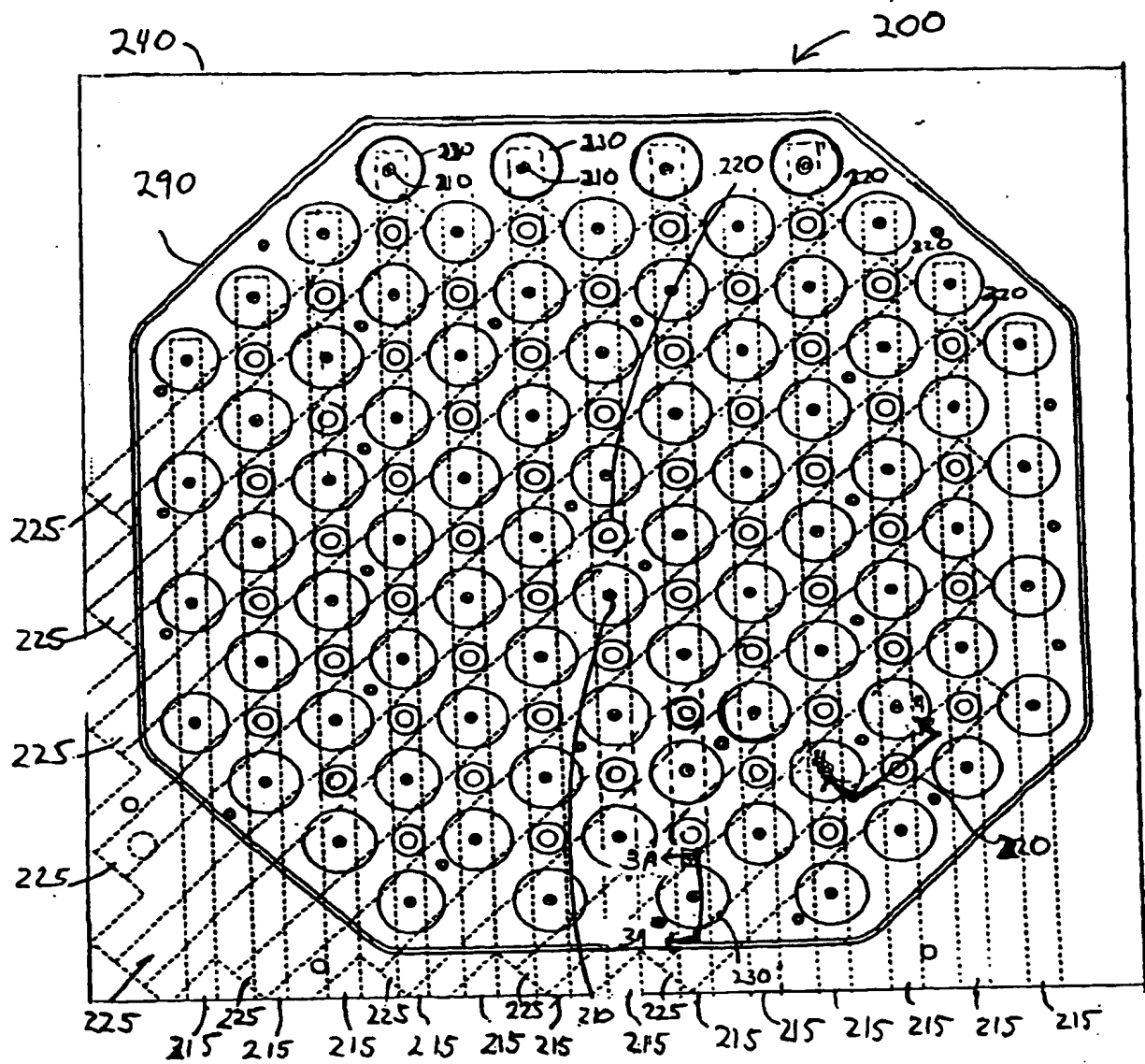
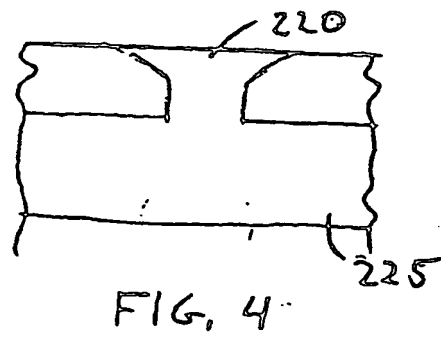
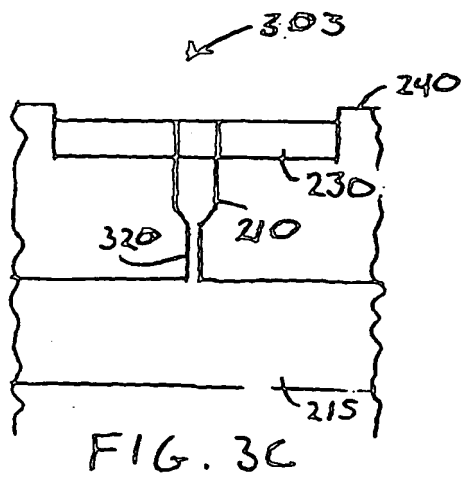
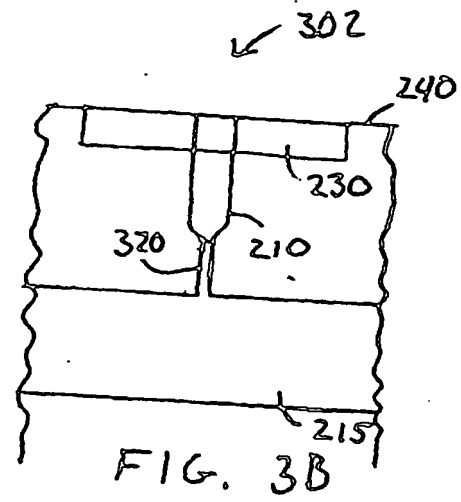
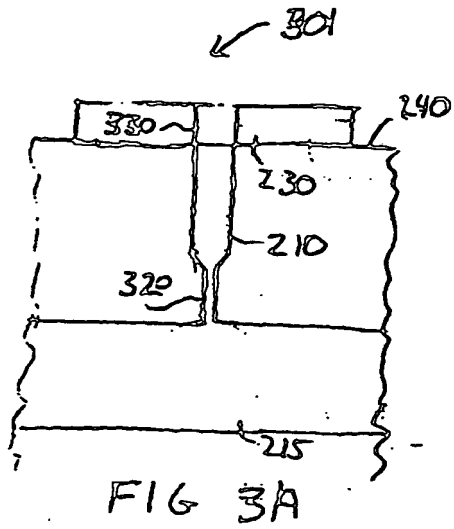


FIG. 2



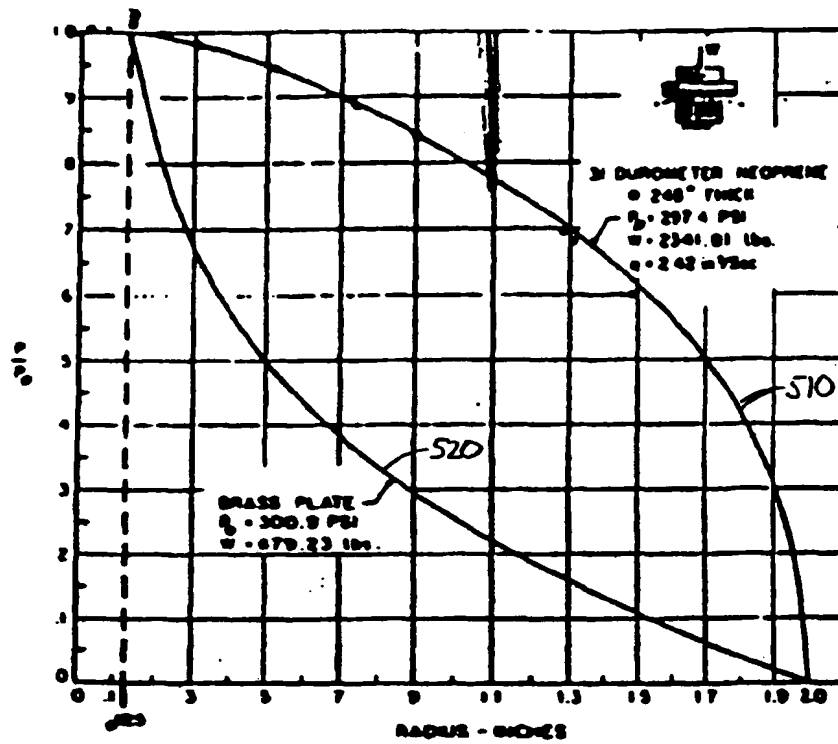


FIG. 5

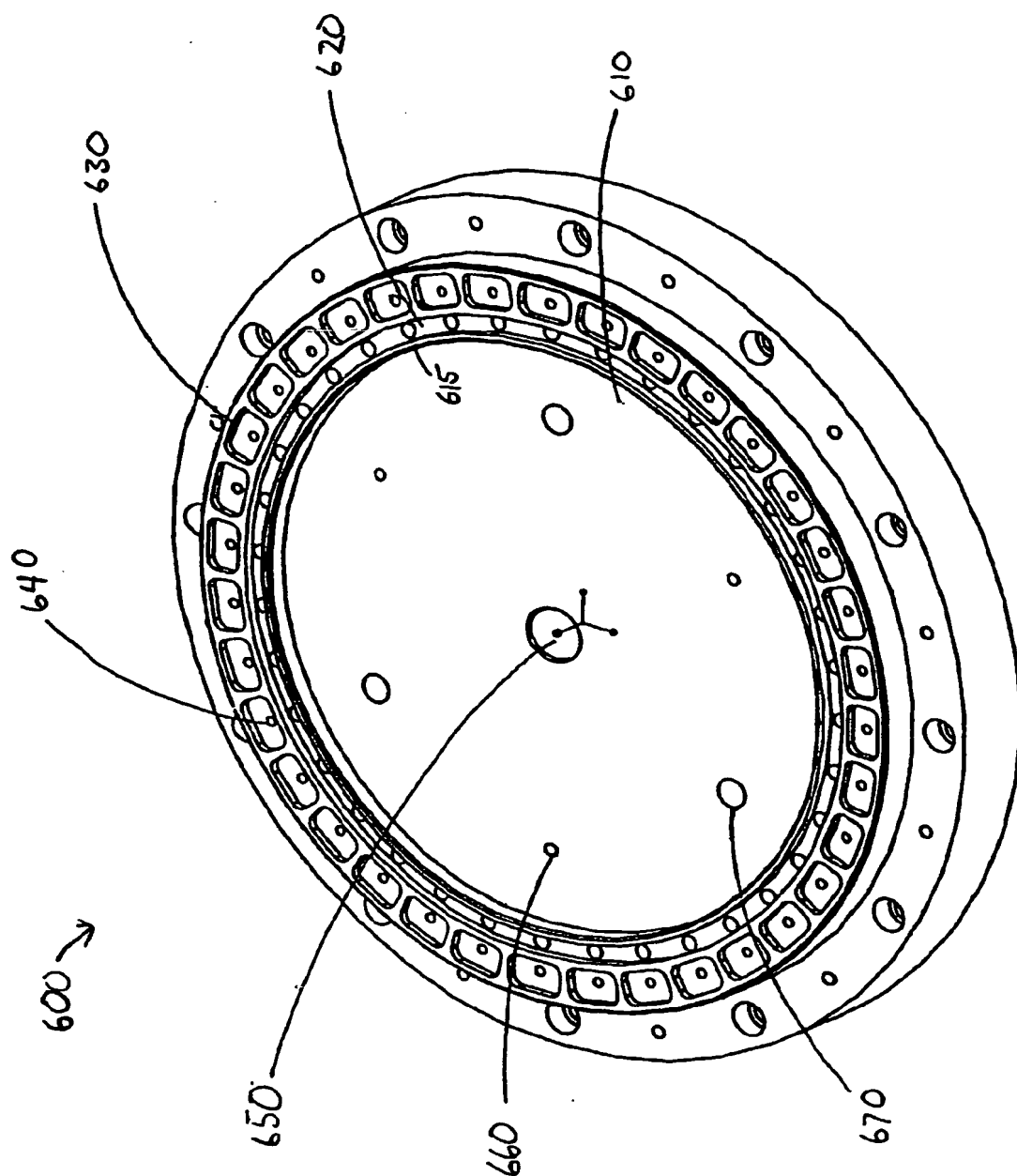


FIG. 6

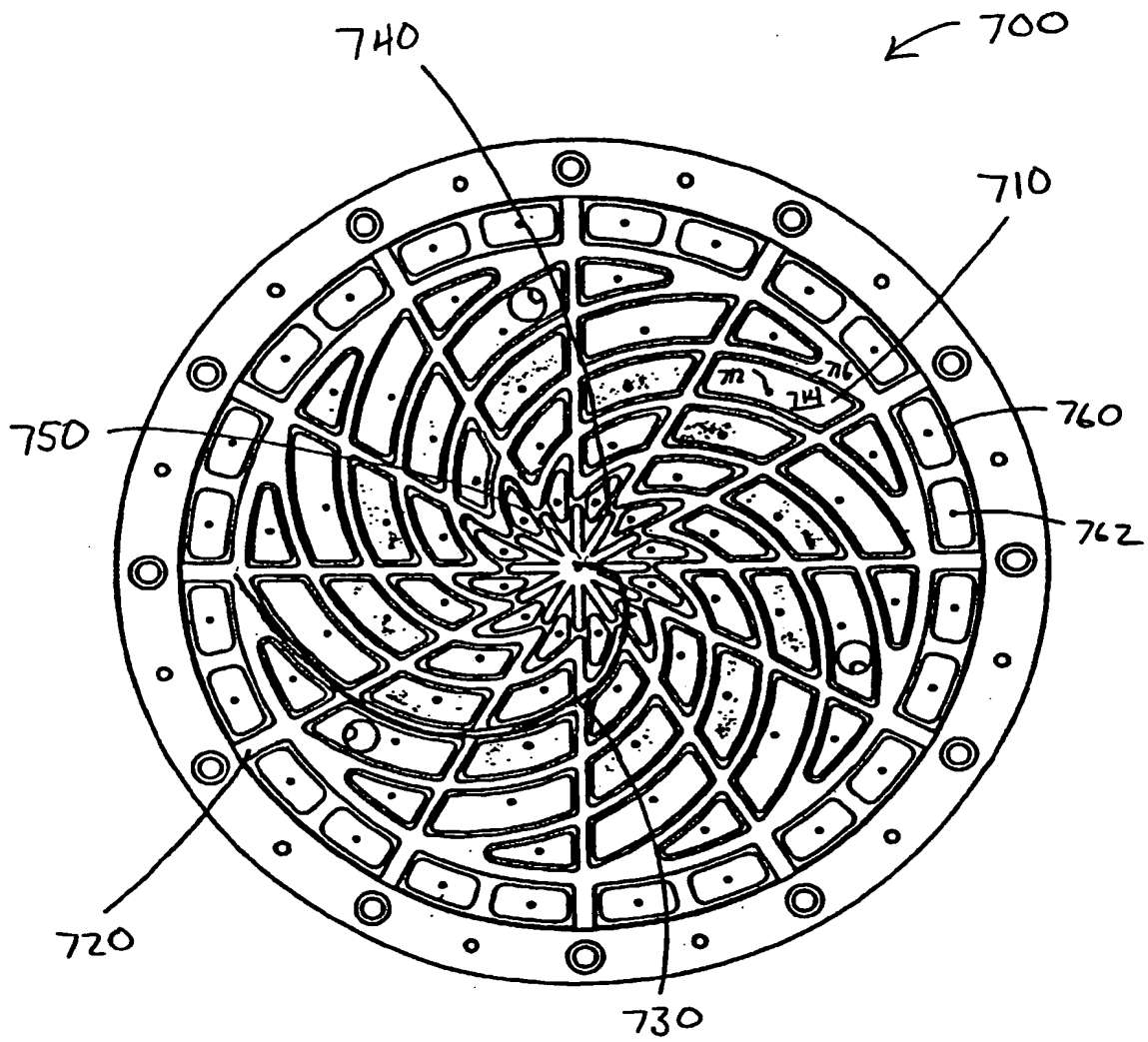


FIG. 7

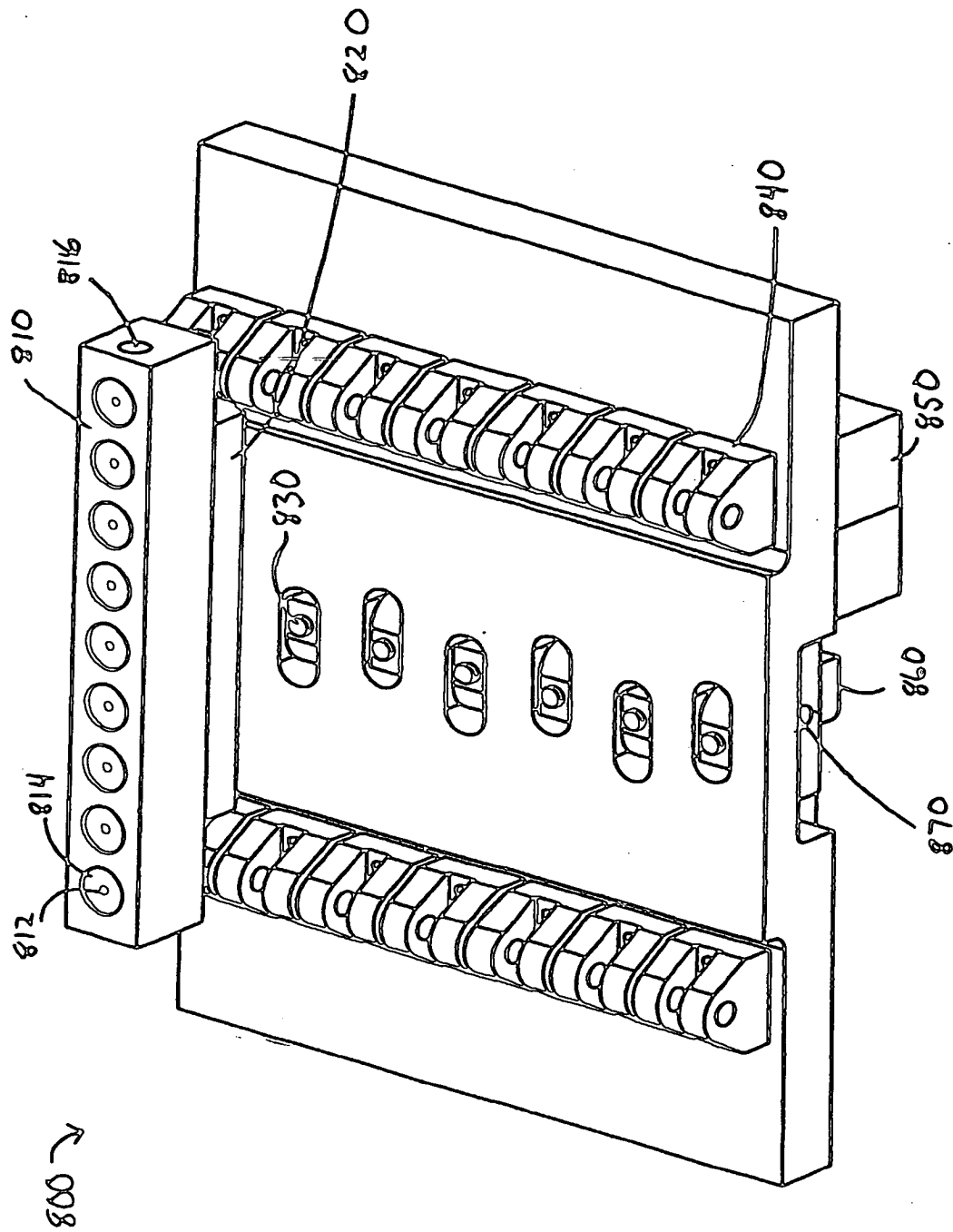


FIG. 8

(19)



Europäisches Patentamt

European Patent Office

Office européen des brevets



(11)

EP 0 914 906 A3

(12)

EUROPEAN PATENT APPLICATION

(88) Date of publication A3:

12.06.2002 Bulletin 2002/24

(43) Date of publication A2:

12.05.1999 Bulletin 1999/19

(21) Application number: 98309053.1

(22) Date of filing: 05.11.1998

(51) Int Cl.7: B24B 37/04, B24B 41/04,
B24B 21/06
// H01L21/304

(84) Designated Contracting States:

AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU
MC NL PT SE

Designated Extension States:

AL LT LV MK RO SI

(30) Priority: 05.11.1997 US 964773

(71) Applicant: Apex, Inc.

Sunnyvale, CA 94086 (US)

(72) Inventors:

• Weldon, David E.

Santa Clara, CA 95051 (US)

• Huynh, Tim H.

San Jose, CA 95132 (US)

• Kao, Shu-Hsin

Redwood City, CA 94065 (US)

(74) Representative: Gill, David Alan

W.P. Thompson & Co.,

Celcon House,

289-293 High Holborn

London WC1V 7HU (GB)

(54) Polishing tool support and related method

(57) A polishing system such as a chemical mechanical belt polisher includes a hydrostatic fluid bearing that supports polishing pads and incorporates one or more of the following novel aspects. One aspect uses compliant surfaces (230) surrounding fluid inlets (210) in an array of inlets to extend areas of elevated support pressure around the inlets. Another aspect modulates or reverses fluid flow in the bearing to reduce deviations in the time averaged support pressure and to induce vibrations in the polishing pads to improve polishing performance. Another aspect provides a hydrostatic bearing (600) with a cavity (610) having a lateral extent greater than that of an object being polished. The depth and bottom contour of cavity (610) are arranged to provide nearly uniform support pressure across an area that is surrounded by a retaining ring support (630). Changing fluid pressure to the retaining ring support (630) adjusts the fluid film thickness of the bearing. Yet another aspect of the invention provides a hydrostatic bearing (700) with spiral or partial cardioid drain grooves (730). This bearing has a non-uniform support pressure profile but provides a uniform average pressure to a wafer that is rotated relative to the centre of the bearing. Another aspect of the invention provides a hydrostatic bearing with constant fluid pressure at inlets but a support pressure profile that is adjustable by changing the relative heights of fluid inlets (812) to alter local fluid film thicknesses in

the hydrostatic bearing.

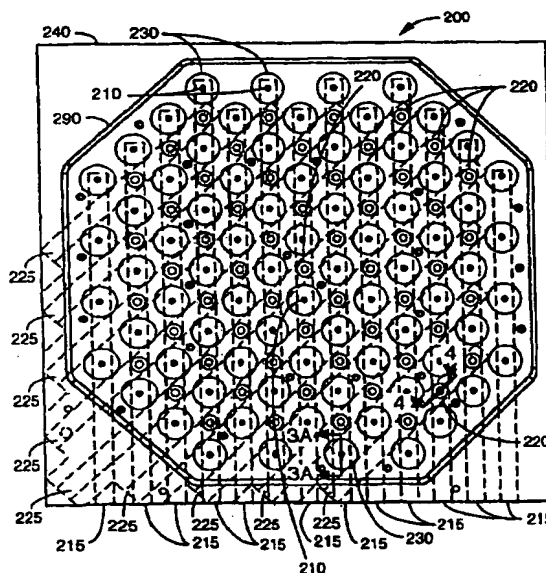


FIG. 2



European Patent
Office

EUROPEAN SEARCH REPORT

Application Number
EP 98 30 9053

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
X	EP 0 706 857 A (ONTRAK SYSTEMS INC) 17 April 1996 (1996-04-17)	1,2, 13-16, 18,24,25	B24B37/04 B24B41/04 B24B21/06 //H01L21/304
A	* column 32, line 50 - column 4, line 51 * * figures 3,5-10,12,13 *	7,20,22	
A	US 4 606 151 A (HEYNACHER ERICH) 19 August 1986 (1986-08-19) * column 3, line 11 - line 62 * * figures 1,,3A,3B, *	1,20,22	
A	EP 0 706 855 A (ONTRAK SYSTEMS INC) 17 April 1996 (1996-04-17) * column 5, line 21 - line 55 * * figure 13 *	7	
P,X	US 5 800 248 A (VOLODARSKY KONSTANTIN ET AL) 1 September 1998 (1998-09-01) * column 4, line 26 - column 7, line 13 * * figure 3 *	24	
			TECHNICAL FIELDS SEARCHED (Int.Cl.6)
			B24B F16C
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 22 April 2002	Examiner Schultz, T
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	

EPO FORM 1503 03.92 (PatCat)

**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

EP 98 30 9053

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

22-04-2002

Patent document cited in search report		Publication date	Patent family member(s)	Publication date
EP 0706857	A	17-04-1996	US 5593344 A	14-01-1997
			US 5558568 A	24-09-1996
			AT 194536 T	15-07-2000
			AT 182103 T	15-07-1999
			DE 69510745 D1	19-08-1999
			DE 69510745 T2	09-12-1999
			DE 69517906 D1	17-08-2000
			DE 69517906 T2	07-12-2000
			DK 706855 T3	06-11-2000
			EP 0706855 A2	17-04-1996
			EP 0706857 A1	17-04-1996
			ES 2149929 T3	16-11-2000
			JP 8195363 A	30-07-1996
			JP 8195365 A	30-07-1996
US 4606151	A	19-08-1986	DE 3430499 A1	27-02-1986
			FR 2569139 A1	21-02-1986
			GB 2163076 A ,B	19-02-1986
			JP 61061757 A	29-03-1986
EP 0706855	A	17-04-1996	US 5593344 A	14-01-1997
			AT 194536 T	15-07-2000
			AT 182103 T	15-07-1999
			DE 69510745 D1	19-08-1999
			DE 69510745 T2	09-12-1999
			DE 69517906 D1	17-08-2000
			DE 69517906 T2	07-12-2000
			DK 706855 T3	06-11-2000
			EP 0706855 A2	17-04-1996
			EP 0706857 A1	17-04-1996
			ES 2149929 T3	16-11-2000
			JP 8195363 A	30-07-1996
			JP 8195365 A	30-07-1996
			US 5558568 A	24-09-1996
US 5800248	A	01-09-1998	NONE	

This Page Blank (uspto)